



**\*81814\***

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**\*N900040100\***

**Setup Start \*NS1\***

Stop \*NS2\*

**\*12\***

**\*12\***

**Reference:**

Run Start \*NR1\*

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Insp.  
Stamp**

**\*130\***

12 φ BL124-10.

**\*140\***

12 0 M 12/05/10

**\*150\***

CV 12/4/11 (12)

## Packaging



# Picklist Print

Tuesday, April 10, 2012 7:44:29 AM

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Work Order ID: 81814

Parent Item: D2617-5

Parent Item Name: Spacer

Start Date: 3/19/2012

Required Date: 3/23/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP H04.07.14Reformat; added step 5KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058 6061-T6 RD Tube .500 x.058W		Purchased	No			100	f	433.2560	0.0195	0.2463158			

Location

Loc Qty

Loc Code

MAT014

433.256

117084

23.242

117890

0.1

119160

1.914

120935

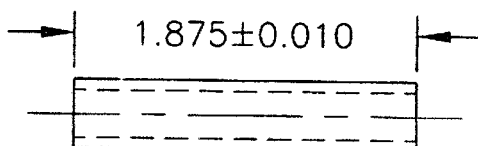
408

.3 12-4-10

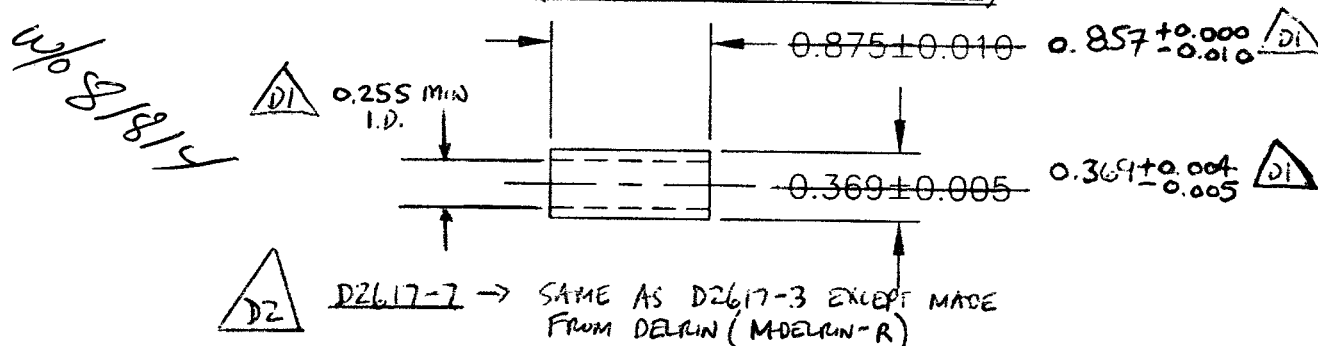


DESIGN	BW	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D2617	REV. 0 SHEET 1 OF 1
DATE	01.07.04			TITLE BUSHING	SCALE 1:1
D2	04.09.10	#	CP	ADD D2617-7	
A	96.10.08			NEW ISSUE	
B	97.05.08			.875 WAS 1.125	
C	97.06.04			0.369 DIA WAS 0.375	
D	01.07.04			ADD MAT'L SPEC AND TOL./DIM. NOTE	
D1	CP	#	04.07.12	CORRECT TOLERANCE (NCR 779)	

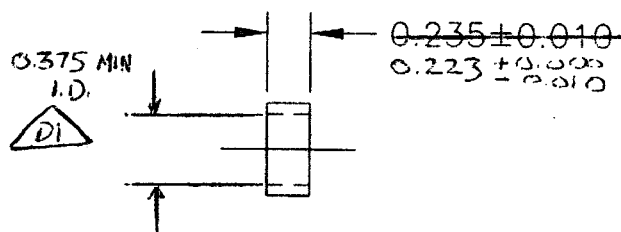
D2617-1 (0.375 OD x 0.058 WALL)



D2617-3 (0.375 OD x 0.058 WALL)



D2617-5 (0.500 OD x 0.058 WALL)



RELEASED  
01.07.05

#### NOTES:

- 1) MATERIAL: 5052-H32 (QQ-A-225/7 OR WW-T-700/4)  
OR 6061-T6 (QQ-A-225/8, QQ-A-200/8, OR WW-T-700/6)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: ACID ETCH, ALODINE PER QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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